

## Thermodynamic Study on Heat of Mixing of Polyisobutylene with Ethylbenzene

Jang-oo Lee, Masayuki Ono, Fumiyuki Hamada, and Akio Nakajima

Department of Polymer Chemistry, Faculty of Engineering, Kyoto University, Sakyo-ku, Kyoto, 606, Japan

### Summary

The heat of mixing of polyisobutylene with ethylbenzene was measured from 18.2 to 69.2°C with a Tian-Calvet twin micro-calorimeter, and the exchange enthalpy parameter  $X_{12}$  in Flory's theory was estimated. The  $X_{12}$  obtained was discussed also in comparison with the one based on Manzi model. Further combining with osmotic pressure data, temperature dependence of the entropy parameter  $Q_{12}$  was referred.

### Introduction

Thermodynamic properties of polyisobutylene (PIB) solution are of particular interest in respect that PIB exists in an amorphous liquid state near room temperature and pertains to an important class of liquid characterized by low coefficients of thermal expansion  $\alpha = \frac{1}{V} \left( \frac{\partial V}{\partial T} \right)_p$ , and of isothermal compressibility  $\beta = -\frac{1}{V} \left( \frac{\partial V}{\partial p} \right)_T$ , where  $V$ ,  $T$ , and  $p$  denote volume, temperature, and pressure, respectively. The mixing properties of PIB in n-alkane (aliphatic) and in benzene (aromatic) have been investigated in detail by FLORY et al. (1968a, 1968b). However, only few has been reported (MARON and DANIELS 1968) on PIB-ethylbenzene (EB) system, in which EB is of both aliphatic and aromatic characters. The well-known Flory's theory (1964) is believed to give a better representation for thermodynamic properties of non-polar binary mixtures.

In applying Flory's theory to binary mixtures, three measurable quantities, i.e., the density  $\rho$ , the thermal expansion coefficient  $\alpha$ , and the thermal pressure coefficient  $\beta' = \left( \frac{\partial p}{\partial T} \right)_V$  for pure components, and a properly chosen parameter  $X_{12}$  characterizing mixture are needed. Among these, the parameter  $X_{12}$ , reflecting an average characteristic energy change associated with the formation of relatively weak contacts between unlike species 1-2 in exchange for the contacts between like species, 1-1 and 2-2, may in principle be evaluated from any one of the experimental thermodynamic excess function of mixing.

In view of its character, the  $X_{12}$  chosen to get

the best fit with reliable experimental data on the integral heat of mixing may lead to a better agreement between theory and experiment for other excess functions. The present investigation was undertaken to compare the value of  $\alpha$ , calculated according to Flory theory using  $X_{12}$  estimated from the integral heat of mixing  $\Delta H_M(\infty)$  at infinite dilution obtained from direct calorimetric measurements, with that of  $\alpha$  obtained through the osmotic pressure measurements at different temperatures for EB-PIB system.

### Materials

Polyisobutylene used for the experiment is a fraction having a viscosity-average molecular weight of 48,000 obtained by fractional precipitation of Vistanex-LMMS. Ethylbenzene was treated with concentrated sulphuric acid, washed with water, with 10% aqueous sodium carbonate, again with water, and was dried over calcium chloride. The ethylbenzene thus treated was finally distilled just before the use. The mercury used in calorimetric measurements was purified by usual procedure. Benzene and n-hexane used for the performance and model tests were of spectroquality and used without purification.

### Calorimetric Measurements

Integral heat of mixing for EB-PIB system was determined by using a Tian-Calvet twin micro-calorimeter over a temperature range of 18.2 to 69.2°C. The details of its working principle are described elsewhere (CALVET and PRAT 1963). For the measurement about 0.09 g of PIB was mixed with about 7 g of EB. The integral heat of mixing was obtained from the recorded thermogram.

To make the performance test of our calorimeter and cell assembly,  $\Delta H_M(\infty)$  for PIB-benzene system at 30.2°C was measured. As is obvious in TABLE 1, our result well agrees with literature values.

TABLE 1

Integral heat of mixing for PIB-benzene

T <sup>o</sup> K	Mole weight of PIB	$\Delta H_M(\infty)$ J/mole	Reference
303.2	4.5x10 <sup>4</sup>	900	CUNIBERTI 1966
297.7	3.0x10 <sup>4</sup>	1088	DELMAS 1962
298	6.3x10 <sup>4</sup>	1097	WATTERS 1960
300	7.2x10 <sup>4</sup>	1076	LIDDEL 1970
303.4	4.8x10 <sup>4</sup>	1082	This work

The values of  $\Delta H_M(\infty)$  for PIB-EB system were obtained by taking an average of three measurements with an accuracy of  $\pm 0.5\%$  near 18°C and  $\pm 6\%$  near 70°C.

## Results and Discussion

### Characteristic Properties of Pure Components

The equation-of-state data comprising the density  $\rho$ ,  $\alpha$ , and  $T^*$  for EB and PIB were cited from the works of FLORY et al. (1968a, 1971). The reduced volume  $\tilde{V}$ , and the characteristic parameters were calculated through the use of  $\rho$ ,  $\alpha$ , and  $T^*$  from eqs. (1)-(4).

$$\tilde{V}^{1/3} - 1 = (\alpha T/3) (1 + \alpha T)^{-1} \quad (1)$$

$$v^* = (\rho v)^{-1} \quad (2)$$

$$\tilde{T} = T/T^* = (\tilde{V}^{1/3} - 1) \tilde{V}^{-4/3} \quad (3)$$

$$p^* = \rho^* T \tilde{V}^2 \quad (4)$$

These quantities are assembled in TABLE 2.

TABLE 2  
Equation-of-state data and characteristic parameters  
(A) Ethylbenzene

Temp. °C	$v_1$ cm <sup>3</sup> g <sup>-1</sup>	$\alpha_1 \times 10^3$ deg <sup>-1</sup>	$\rho_1^*$ J/cm <sup>3</sup> deg	$\tilde{V}_1$	$v_{1,sp}^*$ cm <sup>3</sup> g <sup>-1</sup>	$p_1^*$ J/cm <sup>3</sup>	$T_1^*$ °K
18.2	1.1512	1.008	1.227	1.2447	0.9249	554	5154
30.3	1.1655	1.028	1.147	1.2571	0.9272	550	5195
50.5	1.1904	1.064	1.027	1.2787	0.9310	544	5260
59.6	1.2021	1.082	0.979	1.2889	0.9327	541	5288
69.2	1.2148	1.103	0.933	1.3000	0.9345	540	5315

(B) Polyisobutylene

Temp.	$v_2$	$\alpha_2 \times 10^3$	$\rho_2^*$	$\tilde{V}_2$	$v_{2,sp}^*$	$p_2^*$	$T_2^*$
18.2	1.0865	0.554	1.170	1.1455	0.9484	447	7537
30.3	1.0938	0.556	1.110	1.1515	0.9499	447	7609
50.5	1.1062	0.560	1.017	1.1613	0.9525	444	7729
59.6	1.1119	0.561	0.977	1.1658	0.9538	442	7783
69.2	1.1179	0.563	0.938	1.1677	0.9573	438	7936

$\alpha_2$  is very small compared to  $\alpha_1$ , which will be fundamentally attributable to that the number of intermolecular degrees of freedom per unit volume of PIB is much fewer than that of EB, this difference being reflected in the values of  $T^*$ . As a result, the difference between the reduced volumes of PIB and EB will become marked. According to the theory, the greater the disparity between the characteristics of the component liquids is, the greater the equation-of-state contributions to the excess properties of mixing are.

### Enthalpy of Mixing

According to Flory's theory, the characteristic pressure  $p^*$  of a mixture is given by a function of  $p_1^*$ ,  $p_2^*$ , and  $X_{12}$  as

$$p^* = \varphi_1 p_1^* + \varphi_2 p_2^* - \varphi_1 \theta_2 X_{12} \quad (5)$$

$\varphi_1 (= 1 - \varphi_2)$  is the volume fraction component 1 as defined by  $\varphi_1 = N_1 V_1^* / (N_1 V_1^* + N_2 V_2^*)$ , where  $N_i$  and  $V_i^*$  are the number of moles and characteristic molar volume of  $i$ -component, respectively, and  $\theta_2$  is denoted by

$$\theta_2 = 1 - \theta_1 = \frac{(s_2/s_1)\varphi_2}{\varphi_1 + (s_2/s_1)\varphi_2} \quad (6)$$

in which  $s_2/s_1$  is the ratio of surface areas per segment of components, being estimated from molecular dimensions of the components. With some premises to simplify the matter, Flory's theory gives for the enthalpy  $\Delta H_M$  of mixing of  $N_1$  moles of solvent with  $N_2$  moles of polymer.

$$\Delta H_M = N_1 p_1^* V_1^* [(1/\tilde{v}_1) - (1/\tilde{v})] + N_2 p_2^* V_2^* [(1/\tilde{v}_2) - (1/\tilde{v})] + (N_1 V_1^* \theta_2 / \tilde{v}) X_{12} \quad (7)$$

$\tilde{v}$  is the reduced volume of the mixture. From eq(7), there follows the integral heat of mixing  $\Delta H_M(\infty)$  of a base mole of amorphous polymer with an abundance of solvent as

$$\Delta H_M(\infty) = p_2^* V_2^* [(s_2/s_1) \frac{X_{12}(1+\alpha_1 T)}{p_2^* \tilde{v}_1} + \left\{ \left( \frac{1}{\tilde{v}_2} - \frac{1}{\tilde{v}_1} \right) - \frac{\alpha_1 T}{\tilde{v}_1} \left( 1 - \frac{T_1^*}{T_2^*} \right) \right\}] \quad (8)$$

where  $V_2^*$  is the hard core volume per mole of polymer repeating unit. The ratio  $s_2/s_1$  for evaluation of  $X_{12}$  from  $\Delta H_M(\infty)$  was estimated from molecular dimensions of PIB and EB. PIB was approximated by a cylinder with a length of 2.325Å and a volume of  $V_2^*$  per repeating unit, and EB is treated as a sphere of mole volume of  $V_2^*$ . The ratio of surface areas of the repeating unit of PIB and EB after division by  $V_2^*/V_1^*$  on the basis of segments of equal volume yields  $s_2/s_1 = 0.65$  for this system.

In Fig.1, the integral heat of mixing at infinite dilution  $\Delta H_M(\infty)$  (in Joules per mole of repeating unit of PIB) for EB-PIB system, experimentally determined with micro-calorimeter, is plotted against temperature.

The values of  $X_{12}$  calculated according to eq.(8) through the use of these observed values of  $\Delta H_M(\infty)$  and the choice of  $s_2/s_1 = 0.65$  are shown in TABLE 3.

TABLE 3  
 $X_{12}$  for ethylbenzene-polyisobutylene system.

Temp. (°C)	18.2	30.3	50.5	59.6	69.2
$X_{12}$ (Jcm <sup>-2</sup> )	18.0	16.7	13.5	12.2	10.7

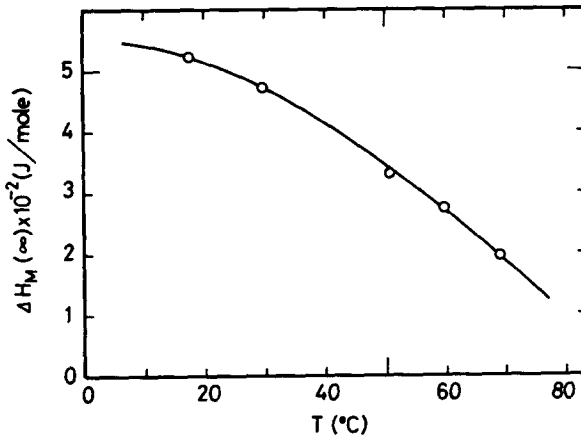


Fig. 1. Integral heat of mixing at infinite dilution for polyisobutylene in ethylbenzene.

The values of  $X_{12}$  are positive over the temperature range studies, as should be expected on systems of non-polar molecules. Further, it can be understood that  $X_{12}$  decreases with temperature, which violates substantially the law of the corresponding states, in analogy to the case of  $p^*$ ,  $V^*$ , and  $T^*$ . From Fig.1, we can realize that  $\Delta H_M(\infty)$  is of positive sign over the temperature range of 18.2 to 69.2°C and its first and second derivatives with respect to temperature are both of negative sign. These observations may be quantitatively explained from scrutiny of eq.(8). In essence, the  $\Delta H_M(\infty)$  consists of the sum of contributions arising from contact interactions including the  $X_{12}$  term, and those arising from the equation-of-state terms traceable to the disparity between the properties of the component liquids. As the temperature increases, the first term of positive sign decreases, while the latter contribution with negative sign increases in magnitude, thus causing  $\Delta H_M(\infty)$  to decrease for the present system. For instance, calculated values of contributions of the contact interactions and equation-of-state terms to  $\Delta H_M(\infty)$  are found to be 647.0 J/mole and -118.9 J/mole at 18.2°C, 395.9 J/mole and -204.68 J/mole at 69.2°C, respectively. In general, the enthalpy of mixing for non-polar binary mixture depends strongly on  $X_{12}$  near room temperature in contrast to the case for excess volume.

According to the Berthelot geometric mean rule for the intermolecular interaction,  $X_{12}$  becomes

$$X_{12}/p_1^* = [1 - (s_1/s_2)^{1/2} (p_2^*/p_1^*)^{1/2}]^2 \quad (9)$$

The value of  $X_{12}$  calculated from eq.(9) is 7.7 J/cm<sup>3</sup> at 30.3°C, which differs from the observed value of 16.7 J/cm<sup>3</sup> given in TABLE 3. Such result suggests

that the Berthelot rule is not applicable to this system.

### Residual Chemical Potential

The chemical potential of the solvent in polymer solution,  $\mu_1$ , is expressed as a sum of its combinatory part and residual part (FLORY et al. 1964):

$$(\mu_1 - \mu_1^0) = (\mu_1 - \mu_1^0)_{\text{comb}} + (\mu_1 - \mu_1^0)_R \quad (10)$$

$$\text{where, } (\mu_1 - \mu_1^0)_{\text{comb}} = RT \left[ \ln(1 - \phi_2) + \left(1 - \frac{1}{r}\right) \phi_2 \right] \quad (11)$$

The residual part in eq.(10) is expressed in terms of the conventional interaction parameter  $\chi$  identified as the reduced residual chemical potential as

$$\begin{aligned} \chi &= (\mu_1 - \mu_1^0)_R / RT \phi_2^2 \\ &= (p_1^* v_1^* / RT \phi_2^2) \left[ 3 \tilde{v}_1 \ln \left\{ \frac{(\tilde{v}_1 - 1)}{(\tilde{v} - 1)} \right\} + (\tilde{v}_1^{-1} + \tilde{v}^{-1}) \right] \\ &\quad + v_1^* \bar{X}_{12} \theta_2^2 / (\tilde{v} RT \phi_2^2) \end{aligned} \quad (12)$$

where,  $\bar{X}_{12}$ , including entropic as well as energetic contributions to  $\chi$  and associated with the exchange of neighboring species, is given by

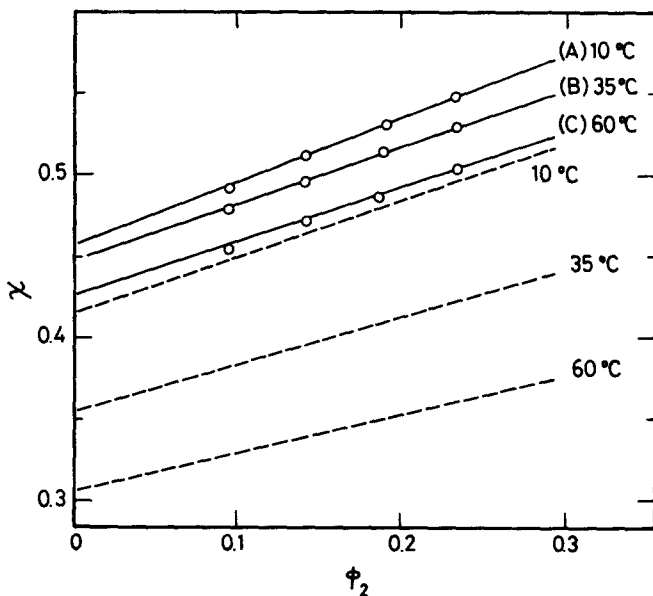


Fig.2. Reduced residual chemical potential  $\chi$  for EB-PIB mixtures plotted against core volume fraction  $\phi_2$ .

Solid curves: calculated by eq.(12) with  $\bar{X}_{12}$  given in TABLE 3, and with  $Q_{12}$  ( $\text{J cm}^{-3} \text{deg}^{-1}$ ) of  $-0.0090$  (A),  $-0.0182$  (B), and  $-0.0238$  (C).

Dashed curves: calculated by eq.(12) with  $\bar{X}_{12}$  used above, and with  $Q_{12}=0$ .

$$\bar{X}_{12} = X_{12} - \tilde{v}TQ_{12} \quad (13)$$

where  $Q_{12}$  is an additional exchange entropy parameter introduced subsequently to achieve the agreement between theory and experiment.

Experimentally, the values of  $\chi$  were estimated from osmotic pressure ( $\pi$ ) measurements on dilute polymer solution of PIB in EB at 10, 35, and 60°C from the relation:  $(\mu_1 - \mu_1^0) = -\pi V_1^0$ , where  $V_1^0$  is the molar volume of solvent.

In Fig.2, the experimentally obtained results were compared with theoretical curves (solid and dashed curves) calculated by means of eq.(12) using the values of  $X_{12}$  in TABLE 3, and  $Q_{12}$  chosen to reproduce the experimental values of  $\chi$ . As is obvious from Fig.2, disagreements were found between calculation and observation without invoking to an additional parameter  $Q_{12}$ . Although the source of the  $Q_{12}$  may in part occurs in consequence of the over-estimation of the combinatory entropy and in part in consequence of the incorrect assignment of the  $s_2/s_1$  value, the origin of this source still remains unexplained yet. On inspection of eq.(12),  $\chi$  is separable into an equation-of-state contribution (first term in eq.12) coming from the difference between the properties of components, and a contact exchange contribution (including  $\bar{X}_{12}$  in eq.12) reflecting the difference of chemical structure or the force fields. It was found that the former increases slightly, whereas the latter decreases considerably, and consequently the total decreases with increasing temperature for the present system.

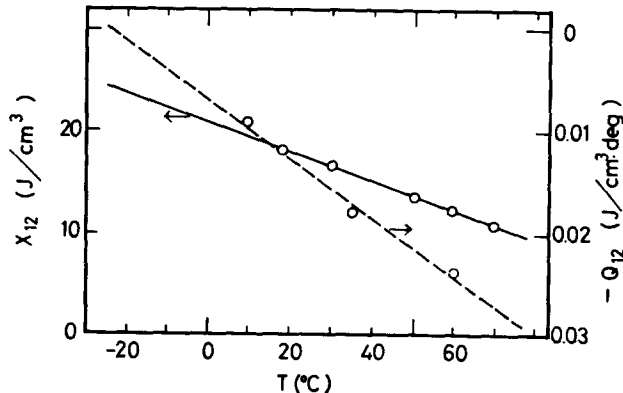


Fig.3. Temperature dependences of exchange enthalpy parameter  $X_{12}$  and entropy parameter  $Q_{12}$ .

Fig.3 summarizes the temperature dependences of  $X_{12}$  and  $Q_{12}$ . The comparatively large value of  $Q_{12}$  for this system particularly at high temperatures may be

ascribed to an over-estimation of the lattice combinatory entropy, and to arbitrariness in the values of  $s_1/s_2$ . It is worth to note that the extrapolated value of  $Q_{12}$  at  $-24^\circ\text{C}$ , the upper critical solution temperature observed by FOX and FLORY (1951), is nearly equal zero.

#### Further Comments on $X_{12}$

Heat of mixing was measured with EB-n-hexane system as a model of EB-PIB. The  $X_{12}$  value obtained therefrom was  $19.1 \text{ J/cm}^3$ , which is close to the value  $16.5$  for EB-PIB. But differently from the case of EB-PIB,  $X_{12}$  estimated from Berthelot rule ( $=19.6$ ) is in excellent agreement with the observed value. Further  $X_{12}$  was examined after the model proposed by MANZINI (1975):

$$X_{12} = -\sum_{i,j} (\alpha_{i,1} - \alpha_{i,2})(\alpha_{j,1} - \alpha_{j,2}) X_{ij} \quad (14)$$

where,  $X_{ij}$  is the characteristic exchange energy contribution to  $X_{12}$  associated with formation of contacts between dissimilar chemical groupings  $i$  and  $j$ , and with breaking of an equivalent number of  $i-i$  and  $j-j$  ones.  $\alpha_{i,1(2)}$  and  $\alpha_{j,1(2)}$  are the site fractions of contacts accessible for neighbor interactions of the  $i$  and  $j$  type (aliphatic, aromatic, etc.) per mole of component 1 (or 2). To estimate the site fractions, van der Waals group surfaces given by BONDI (1964), i.e.,  $2.12, 1.35$ , and  $5.33 (\times 10^{-3} \text{ cm}^2/\text{mole})$  for  $\text{CH}_3, \text{CH}_2$  and  $\text{C}_6\text{H}_5$ , respectively, were used. Further, with respect to  $X_{ij}$ , it was assumed that  $X_{al,al} = X_{ar,ar} = 0$ , and  $X_{al,ar} = 42 \text{ J/cm}^3$ . With these premises, finally we have  $X_{12} = 15.6 \text{ J/cm}^3$  for systems as EB-PIB and EB-n-hexane. Agreement with observed values seems to be considerably good.

#### References

- BONDI, A.: J. Phys. Chem., 68, 441 (1964)  
 CALVET, E. and PRAT, H.: Recent Progress in Microcalorimetry, McMillan, New York, 1963  
 CUNIBERTI, C. and BIANCHI, U.: Polymer, 7, 151 (1966)  
 DELMAS, G., PATTERSON, D. and SOMCYNKY, T.: J. Polym. Sci., 57, 79 (1962)  
 EICHINGER, B., FLORY, P. J.: Trans. Farad. Soc., 64, 2053 (1968)  
 FLORY, P. J., ORWOLL, R. A. and VRIJ, A.: J. Am. Chem. Soc., 86, 3507, 3515 (1964)  
 FLORY, P. J., ELLENSON, J. L. and EICHINGER, B. E.: Macromolecules 1, 279, 285, 287 (1968)  
 FOX, T. G. and FLORY, P. J.: J. Am. Chem. Soc. 73, 1909 (1951)  
 HÖCKER, H. and FLORY, P. J.: Trans. Farad. Soc. 67, 2270 (1971)  
 LIDDEL, A. H. and SWINTON, F. L.: Disc. Farad. Soc. 49, 115 ('70)  
 MANZINI, G., CRESCENZI, V. and FURLANETTO, R.: Macromolecules, 8, 198 (1975)  
 MARON, S. H., DANIELS, C. A.: J. Macromol. Sci. B2, 591 (1968)  
 WATTERS, C., DAOUST, H., RINFRET, M.: Can. J. Chem., 38, 1087 (1960)

Received August 1, 1979